

# ATLAS SILICONE HYBRID RENDER

thin-coat acrylic-silicone plaster

- vapour-permeable
- very low water absorption
- very high dirt resistance
- high adhesion to the substrate



### **Properties**

A modern thin-bed plaster, developed on the basis of an innovative combination of two types of binders - acrylic and silicone resin.

Characterised by the lowest surface absorbency of all plasters, it perfectly protects the substrate against water.

Thanks to the addition of silicone resin, it has significantly higher resistance to dirt than standard acrylic plasters

It allows for a dense and very distinctive spotted texture with a grain size of up to 1.5 mm.

The plaster is also recommended for mechanical application using plastering aggregate.

**BIO PROTECTION** - creates unfavourable conditions for the growth of fungi and moulds due to its low absorbency and acid-base reaction.

**FLEXIBILITY AND DURABILITY** - the formulation for increased flexibility and impact resistance means that the plaster perfectly compensates for the stresses created when it is hit, retains its consistency and does not splinter.

**COLOR DURABILITY** - advanced technology ensures colour fastness through the use of modern pigments, a computer-controlled pigment dosing system and a production process under constant control - the plaster retains its original colours longer and is more resistant to fading and UV rays

**ENVIRONMENTAL-FRIENDLY** - the plaster formulation has been designed with sustainability in mind: the final product contains as few volatile organic substances as possible and uses only natural fillers

**RESISTANCE TO CRACKING** - increased resistance achieved through the presence of dispersed microfibres acting as effective reinforcement throughout the entire volume of the plaster - the plaster is protected against possible cracking due to stress and alternate heating and cooling of the surface

Colours - 400 colours according to SAH Paints and Plasters Colour	
Chart	
Texture - spotted (sheepskin)	
Textured aggregate - up to 1.5 mm	

#### Purpose

Thin-coat plaster for making plasters with a decorative spotted texture.

For indoor and outdoor use.

Recommended as a facade layer when insulating buildings with polystyrene or XPS boards.

For facades that are particularly exposed to dirt and harsh conditions of use - ideal for buildings located near busy roads, in towns and cities and in areas of high pollution and greenery

Types of buildings to be rendered - single and multi-family dwellings as well as industrial and public buildings.

Substrate types - concrete, traditional plasters on brick walls, ceramic, cellular or silicate blocks and hollow bricks, plasterboard, layers reinforced with polystyrene or XPS boards during thermal insulation of buildings.

## **Technical data**

ATLAS SILICONE HYBRID RENDER is manufactured on the basis of an aqueous dispersion of synthetic resins and dolomite aggregate.

Density of the finished product	approx. 1.9 g/cm <sup>3</sup>
Diffusion resistance	0.14 ≤ S <sub>d</sub> < 1.4 m
Temperature of the compound preparation and of the substrate and surroundings be- fore, during and after the setting period	from +5 to +30 °C
Water vapour permeability rate	$15 < V_2 \le 150$

# **Technical requirements**

ATLAS SILICONE HYBRID RENDER meets the requirements of EN 15824:2010. Declaration of Performance No. 124/CPR.

ATLAS SILICONE HYBRID RENDER (2020) Declaration of performance No. 124/CPR		
EN 15824:2009		
Intendeo	d use:	
- for external walls, ceilings and columns.		
- for internal walls, ceilings, columns and partitions		
Water vapour permeability	V <sub>2</sub>	
Water absorption	W2	
Adhesion	≥ 0.35 MPa	
Reaction to fire	A2-s1, d0	

ATLAS ACRYLIC RENDER is a component of product sets for thermal insulation systems :

Name of the system	Number of National Technical Assess- ment
ATLAS ETICS	AT-15-9090/2016
ATLAS RENOTER	AT-15-8477/2016

ATLAS TYNK AKRYLOWY is a component of a complex thermal insulation system with plaster coatings :

Name of the sys-	European Technical Assessment Num-
tem	ber
ATLAS	ETA-06/0081

# **Render application**

#### Substrate preparation

The substrate should be:

stable - sufficiently rigid,
suitably long seasoned - the seasoning time of the sub- bearing is

assumed to be:

- for new cement renderings from ready-mixed plaster mortars e.g. ATLAS min. 1 week for each cm of thickness

- for concrete walls - at least 28 days,

• dry,

• **even** - irregularities and defects should be filled in with e.g. AT-LAS ZW 330, ATLAS PLASTERING MIX or adhesives for making the reinforcement layer in insulation systems. Before repairing, the substrate should be primed with ATLAS UNI-GRUNT,

• **cleaned** - from layers that may impair adhesion of the plaster, in particular from dust, dirt, lime, oil, grease, wax, oil and emulsion paint residues. If the substrate is covered with biological corrosion, ATLAS MYKOS should be used to remove it,

• primed - with ATLAS CERPLAST.

#### Preparation of the rendering mass

The plaster is supplied as a ready-to-use mass. It must not be combined with other materials, diluted or thickened. The mix must be stirred to an even consistency immediately before use.

#### Application of the rendering mass

Apply the compound with a smooth stainless steel trowel in an even layer of aggregate thickness. Remove excess material back into the bucket and stir. The plaster can be applied by machine the use of an aggregate machine is recommended:

- WAGNER PC 830e with 6 mm nozzle, operating pressure 1.5 bar,

- MAI 2MULTIPUMP with 6 mm nozzle, working pressure 1 bar,

- GRACO Textspray RTX 1500, with a 6 mm diameter nozzle.

#### Texturing

The freshly hand-applied render should be textured with a plastic float, trowelled in a circular motion. Machine-applied render should not be textured.

## Consumption

Average consumption when applied by hand depends on the evenness of the substrate: < 2.5 kg per 1 m<sup>2</sup> .

The average consumption of plaster when applied mechanically will be lower than that given for manual application. This is due, among other things, to the different structure of the render obtained (less aggregate compaction).

The exact value of wear in both cases can be determined from a test carried out on the substrate in question.

# Packaging

Plastic buckets 25 kg

# **Safety information**

Safety information is given on the product packaging and in the Safety Data Sheet, available at www.atlas.com.pl.

## Storage and transport

Information on storage and transport is given on the product packaging and in the Safety Data Sheet, available at www.atlas.com.pl.

The shelf life of the product (shelf life) is 12 months from the date of manufacture on the packaging.

## Important additional information

It is necessary to determine experimentally (for a given type of substrate and forecasted weather) the maximum area possible to be executed in one technological cycle (stretching and blending).

The material should be applied using the wet-on-wet method, not allowing the smeared batch to dry before the next batch is applied. Otherwise the joint will be visible. Technological breaks should be planned in advance, e.g.: in corners and folds of the building, under the corners and folds of the building, under drain pipes, at the junction of colours, etc.

The plastered surface should be protected, both during the work and during the plaster drying period, from direct sunlight, wind and precipitation.

The drying time of the render, depending on the substrate, temperature and relative air humidity, is approximately 24 hours. In conditions of increased humidity and a temperature of approx. +5 °C, the setting time of the render may be prolonged.

In order to avoid possible differences in colour shades, plaster of the same date of manufacture should be applied to one surface.

Clean the tools with clean water immediately after use. Use ATLAS RESIN AWAY to remove difficult to remove residues of the set compound.

Dark, intense colours of the render (HBW < 20) are recommended for use on limited areas of the façade (architectural details) due to increased absorption of solar radiation.

The use of the product on horizontal surfaces exposed to permanent direct contact with water and snow, on surfaces exposed to dampness due to capillary rise of moisture, is excluded.

The information contained in this Technical Data Sheet is a basic guideline for the use of the product and does not relieve the user of the obligation to carry out the work in accordance with the rules of the art of construction and safety regulations. With the issue of this Technical Data Sheet, all previous ones are no longer valid. The documents accompanying the product are available at www.atlas.com.pl.

The contents of the Technical Data Sheet and the designations and trade names used therein are the property of Atlas Ltd. Their unauthorised use will be sanctioned.

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